

2025

PRODUCT

CATALOGUE

Pine and Spruce Components
for Industrial Applications

FINGER JOINTED

GLUED LAMINATED

COMBIWOOD

A vertically integrated leader in woodworking solutions

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About the Group

Combiwood Group (CWG) is a vertically integrated woodworking group based in Estonia, managing the entire process from raw material sourcing to production.

The group consists of multiple companies, offering a wide range of wood products for industrial applications.

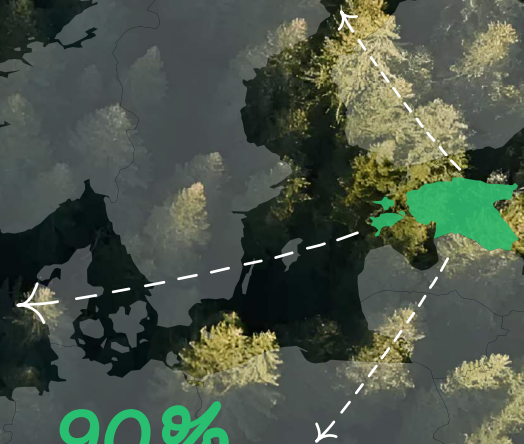
COMBIWOOD

Component Factories

Combiwood Group (CWG) unites three modern wood component factories in Estonia.

Our key component factories - **Vincom** and **Puit-Profil** - have been dedicated to producing high-quality finger-jointed and laminated wood components, primarily from pine, with the flexibility to also work with spruce and other suitable wood types as needed.

Our components serve a wide range of industries, including window, door, and moulding manufacturing.



90%

of our production is
exported across the globe

Manufacturing

Our manufacturing processes are flexible and transparent, supported by a smart and modern machinery park that ensures high productivity.

We produce both standard components and fully tailored solutions for industrial applications, with quality carefully monitored at every stage.



Sustainability

As Nordics, we live in close connection with the forests that provide our wood. This makes it essential for us to minimise our environmental impact.

Our certifications confirm our commitment to sustainable practices and responsible forestry.

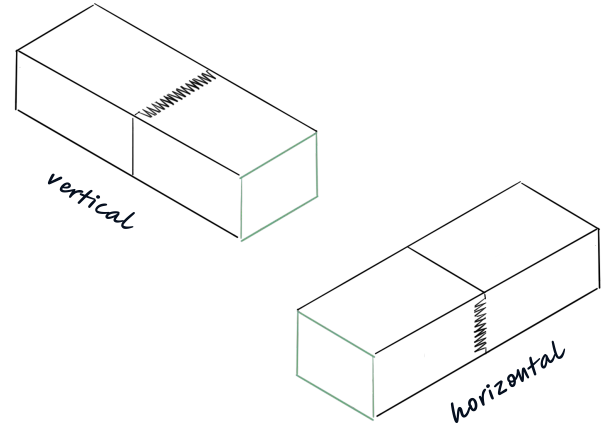


Finger Jointed Components

pine and spruce

Our finger jointed components are made from sustainable solid pine or spruce. We produce over 120,000 m³ finger-jointed components yearly.

Each component is precisely customised to meet the specific requirements of our customers.



Product range

- Defect free
- Knot free
- Sound knots
- Continuous grain structure

End use

- Window sashes, frames, posts, skirtings
- Door frames, jambs, posts, stiles, rails, thresholds
- Mouldings • Panelling
- Furniture and fittings • Other applications

Technical information



Thickness
15-74 mm



Widths
Max 148 mm



Lengths
Cut-to-length,
max 7.4 m



Finger-Joints
Horizontal 4/7 mm
Vertical 4/7 mm



Wood types
Pine, Spruce



Glue
D3, D4



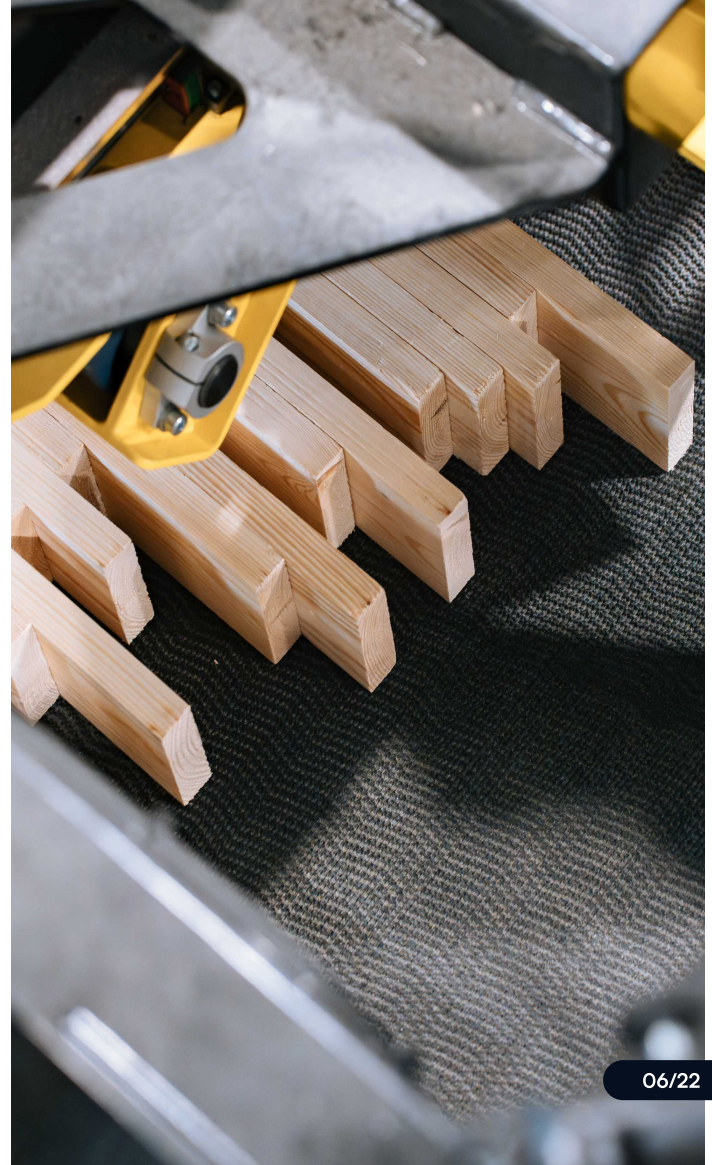
Quality
A, B and C
*can be combined

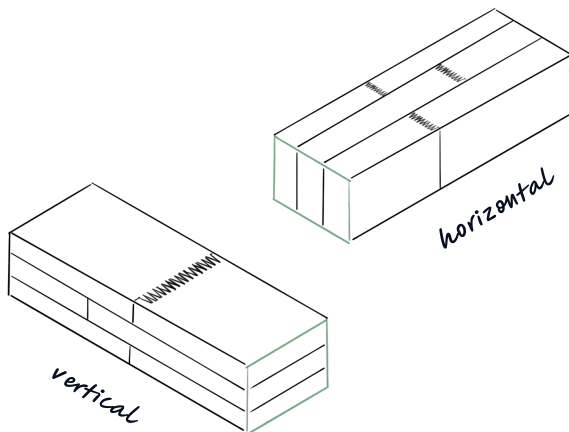


Moisture content
10-12% +/- 2%



Finishing
PAR, R2-R6, 4F, G120/150





End use

- Window sashes, frames, posts, skirtings
- Door frames, jambs, posts, stiles, rails, thresholds
- Mouldings • Panelling
- Furniture and fittings • Other applications

Finger-Jointed and Glued Laminated Components

pine and spruce

Our finger jointed and glued laminated components are made from sustainable solid pine or spruce.

Each component is precisely customised to meet the specific requirements of our customers.

Product range

- Defect free
- Knot free
- Sound knots
- Continuous grain structure



CWG | FINGER JOINTED AND GLULAM

Technical information



Thickness
18-123 mm



Widths
Max 1250 mm



Lengths
Cut-to-length,
max 6 m



Finger-Joints
Horizontal 4/7 mm
Vertical 4/7 mm



Wood types
Pine, Spruce



Glue
D3, D4, EPI, PUR



Quality
A, B and C
*can be combined



Moisture content
10-12% +/- 2%



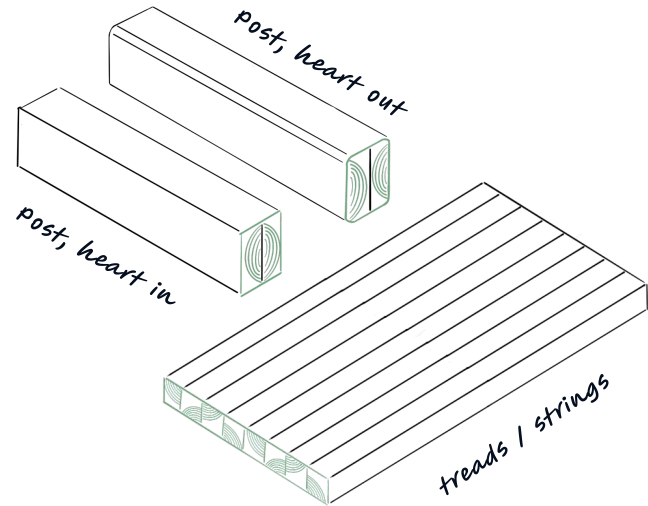
Finishing
PAR, R2-R6, 4F, G120/150

Glued Laminated Solid Components

pine and spruce

Our glued laminated components are made from sustainable solid pine or spruce with a production capacity of 75,000 m³ per year.

Each component is precisely customised to meet the specific requirements of our customers.



Product range

- Defect free
- Sound knots
- Continuous grain structure

End use

- Window sashes, frames, posts, skirtings
- Door frames, jambs, posts, stiles, rails, thresholds
- Mouldings • Panelling
- Furniture and fittings • Other applications

Technical information



Thickness
18-123 mm



Widths
Max 1250 mm



Lengths
Cut-to-length,
max 5.4 m



Glue
D4, EPI, PUR



Wood types
Pine, Spruce



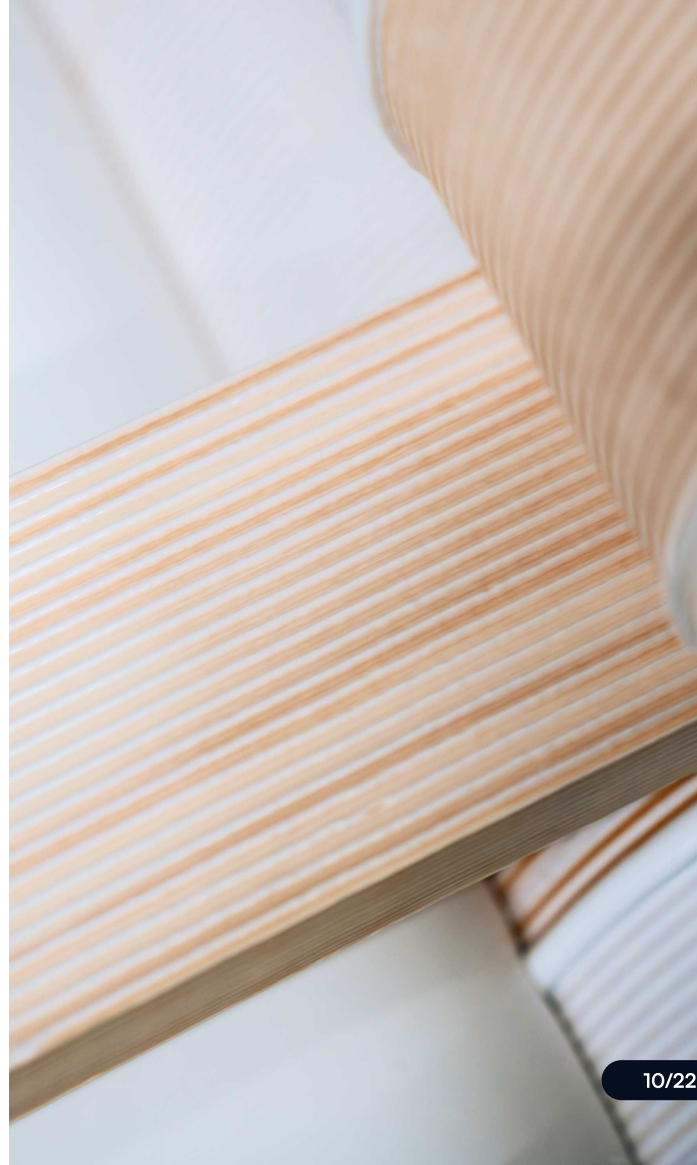
Moisture content
10-12% +/- 2%

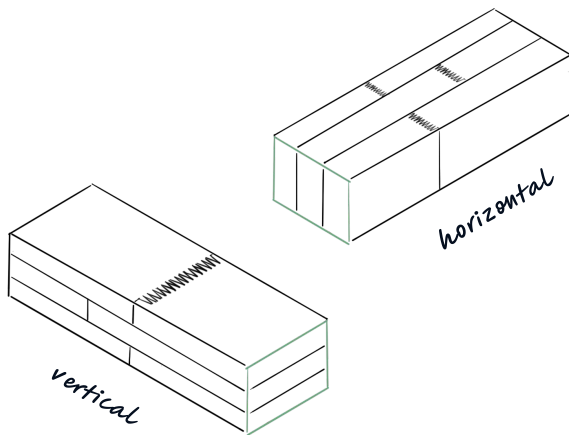


Quality
A, B and C
*can be combined



Finishing
PAR, R2-R6, 4F,
G120/150





End use

- Furniture and fittings
- Other applications

Glued Laminated Construction Components

pine and spruce

Our construction components are made from sustainable solid pine or spruce.

Each component is precisely customised to meet the specific requirements of our customers.

Product range

- Defect free
- Knot free
- Sound knots
- Continuous grain structure



CWG | GLULAM CONSTRUCTION

Technical information



Thickness
18-123 mm



Widths
Max 1250 mm



Lengths
Cut-to-length,
max 6 m



Finger-Joints
Horizontal 4/7 mm
Vertical 4/7 mm



Wood types
Pine, Spruce



Glue
D3, D4, EPI, PUR



Quality
A, B and C



Moisture content
10-12% +/- 2%



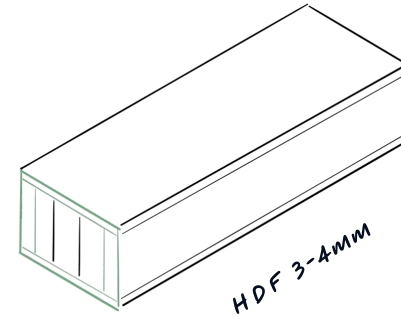
Finishing
PAR, R2-R6, 4F, G120/150

HDF Covered Components

pine and spruce

Our high-density fibreboard (HDF) covered components are made from solid pine or spruce.

Each component is precisely customised to meet the specific requirements of our customers.



Product range

- Defect free outside

End use

- Door frames

Technical information



Thickness
32-70 mm



Widths
60-140 mm



Lengths
Cut-to-length,
max 2.68 m



HDF
3/4 mm



Wood types
Pine, Spruce



Glue
D3, D4, EPI, PUR



Quality
A, B and C
*can be combined



Moisture content
6-9% +/- 2%





Finger-Jointed Components

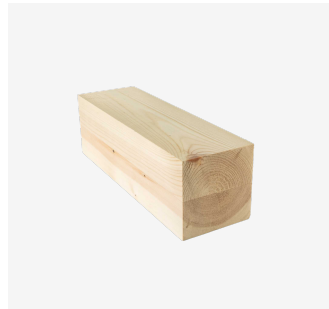
Each component
is made to meet
our customers
needs



CWG 1 PRODUCT GALLERY

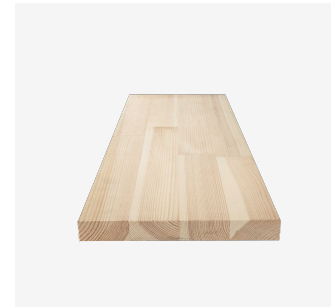
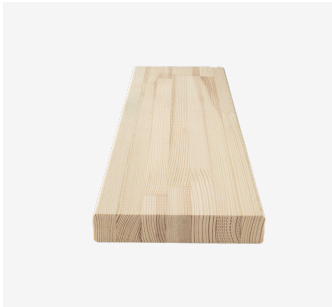
We source all our raw materials from certified,
well-managed forests

Glued Laminated Components



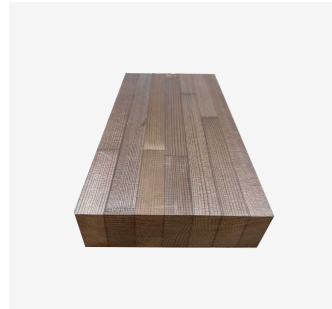


**Finger-Jointed
Glued Laminated
Components**





**Finger-Jointed
Glued Laminated
Components**



Tailored Solutions for Industrial Applications

We offer both standard components and custom solutions, designed to meet the demands of industrial applications



Robustly finished components

Designed to withstand both indoor and outdoor conditions



Pre-primed components

Smooth and consistent, reducing finishing time



End-tenoned profiles

Precision joints for strong and efficient assembly



High-Precision Components

High-precision profiling for custom specifications



CWG | TAILORED SOLUTIONS

Notes

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LEARN ABOUT
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AS PUIT-PROFIIL

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LEARN ABOUT
THE FACTORY